

# Clarke®



## AIRLESS SPRAY GUN

MODEL NO: CAS110

PART NO: 2310050

## INSTRUCTIONS FOR USE

UK  
CA | CE



ORIGINAL INSTRUCTIONS

GC08/25 - Rev 5

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## INTRODUCTION

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Thank you for purchasing this CLARKE Airless Spray Gun.

Before attempting to use this product, please read this manual thoroughly and follow the instructions carefully. In doing so you will ensure the safety of yourself and that of others around you, and you can look forward to your purchase giving you long and satisfactory service.

## GUARANTEE

This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way or not used for the purpose for which it was intended.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission. This guarantee does not effect your statutory rights.

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## SPECIFICATION

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Weight	1.6 kg
Dimensions (L x H x W)	210 x 115 x 240mm
Container Capacity	800 ml
Maximum nozzle flow rate	320 ml/min (water)
Rated input power	110 W
Voltage	220-240 V / 50 Hz
Insulation Class	Class II
Vibration emission value	11.53m/s <sup>2</sup> (uncertainty 1.5m/s <sup>2</sup> )

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# GENERAL SAFETY PRECAUTIONS

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## WORK AREA

1. **Keep the work area clean and well lit.** Cluttered and dark areas invite accidents.
2. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

## ELECTRICAL SAFETY

1. **Power tools must match the power outlet. Never modify the plug in any way. Do not use adaptor plugs with earthed (grounded) power tools.** Correct plugs and outlets will reduce the risk of electric shock.
2. **DO NOT expose power tools to rain or wet conditions.** Any water entering power tools will increase the risk of electric shock.
3. **DO NOT abuse the electrical cable. Never use the cable for pulling or unplugging the power tool. Keep the cable away from sources of heat, oil, sharp edges or moving parts.** Damaged or tangled cables increase the risk of electric shock.
4. **When operating a power tool outdoors, use an extension cable suitable for outdoor use.** Using the correct cable reduces the risk of electric shock.

## PERSONAL SAFETY

1. **Stay alert, watch what you are doing and use common sense when you are operating a power tool. DO NOT** operate a power tool when you are tired, ill or under the influence of alcohol, drugs or medication.
2. **Wear personal protective equipment including eye protection.** Safety equipment such as a dust mask, non-skid shoes or hearing protection used for appropriate conditions will reduce personal injuries. Use a face or dust mask if necessary. Wear ear protectors/defenders as the noise level of this machine can exceed 85dB (A).
3. **DO NOT over-reach.** Keep your proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
4. **Dress properly.** Wear protective hair covering to contain long hair. For best footing, wear rubber soled footwear. Keep floor clear of oil, scrap wood, etc.
5. Concentrate on the job in hand, no matter how trivial it may seem. Be aware that accidents are caused by carelessness due to familiarity.

## POWER TOOL USE AND CARE

1. **DO NOT use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
2. **Store power tools out of the reach of children and do not allow persons unfamiliar with these instructions to operate the tool.** Power tools are potentially dangerous in the hands of untrained users.
3. **Maintain power tools in top condition.** Check for any condition that may affect the power tool's operation. Many accidents are caused by poorly maintained power tools.
4. **Use recommended accessories.** The use of improper accessories could be hazardous.
5. **Machine cleanliness.** Clean the spray gun routinely as described under MAINTENANCE. Do not allow the ventilation slots in the housing to become blocked with dust.
6. **Check for damage before using the tool.** Any damaged part should be inspected to ensure that it will operate properly and perform its intended function. Check for any condition that may affect the machine's operation. Any damage should be properly repaired or the part replaced. If in doubt, **DO NOT** use. Consult your local dealer.

## SERVICING

1. **When necessary, have your power tools serviced or repaired by a qualified person using identical replacement parts.** This will ensure that the safety of the power tool is maintained.

## FURTHER PRECAUTIONS FOR PAINT SPRAYING

1. **NEVER** spray in the direction of persons or animals. Never allow the paint to come into contact with the skin. In the case of injury, seek expert medical advice immediately.
2. **ALWAYS** make sure there is adequate ventilation. **DO NOT** spray in confined or enclosed areas.
3. **ALWAYS** wear a suitable approved breathing mask when spraying, to protect against inhalation of paint spray or fumes. An air feed mask may be required when spraying some types of paint. If in doubt, check with the paint manufacturer.
4. **ALWAYS** disconnect the spray gun from the electrical supply when it is not in use, and before cleaning or any disassembly.
5. **ALWAYS** keep the spray nozzle in place when spraying.
6. **ALWAYS** adhere to the paint manufacturers instructions when thinning paint.

7. **ALWAYS** disconnect from the mains supply when filling the paint container.
8. **ALWAYS** thoroughly clean the spray gun after use and lubricate the piston. See 'Maintenance'.
9. **NEVER** smoke while spraying or preparing paints or spray near a naked flame or heat source. Many paints are flammable.
10. **NEVER** use the spray gun when it is raining.

## **ENVIRONMENTAL PROTECTION**

If disposing of this product or any damaged component, do not dispose of it with general waste. This product contains valuable raw materials which should be taken to your local civic amenity site for recycling.

Through purchase of this product, the customer is taking on the obligation to deal with the WEEE in accordance with the WEEE regulations in relation to the treatment, recycling & recovery and environmentally sound disposal of the WEEE.

In effect, this means that this product must not be disposed of with general household waste. It must be disposed of according to the laws governing Waste Electrical and Electronic Equipment (WEEE) at a recognised disposal facility.

# ELECTRICAL CONNECTIONS



**WARNING! READ THESE ELECTRICAL SAFETY INSTRUCTIONS THOROUGHLY BEFORE CONNECTING THE PRODUCT TO THE MAINS POWER SUPPLY.**

Before switching the product on, make sure that the voltage of your electricity supply is the same as that indicated on the rating plate. This product is designed to operate on 230VAC 50Hz. Connecting it to any other power source may cause damage.

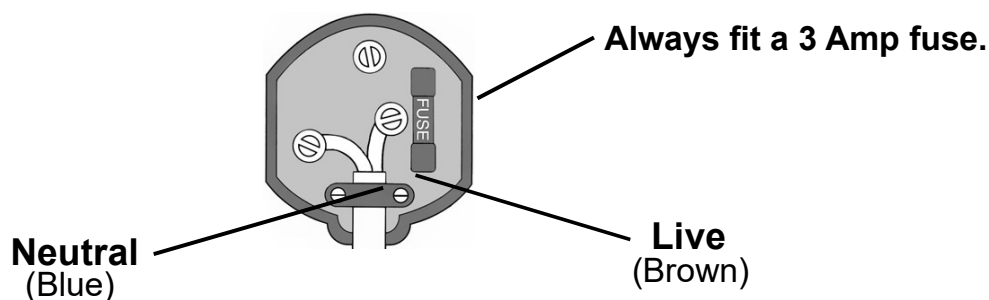
This product may be fitted with a non-rewireable plug. If it is necessary to change the fuse in the plug, the fuse cover must be refitted. If the fuse cover becomes lost or damaged, the plug must not be used until a suitable replacement is obtained.

If the plug has to be changed because it is not suitable for your socket, or due to damage, it should be cut off and a replacement fitted, following the wiring instructions shown below. The old plug must be disposed of safely, as insertion into a mains socket could cause an electrical hazard.

If the colours of the wires in the power cable of this product do not correspond with the markings on the terminals of your plug, proceed as follows.

- The **Blue** wire must be connected to the terminal marked **N** or coloured **Black**.
- The **Brown** wire must be connected to the terminal marked **L** or coloured **Red**.

**Plug must be BS1363/A approved.**



**Ensure that the outer sheath of the cable is firmly held by the clamp**

We strongly recommend that this machine is connected to the mains supply via a Residual Current Device (RCD).

If in any doubt, consult a qualified electrician. DO NOT attempt any repairs yourself.



**This symbol indicates that this is a Class II product, and does not require an earth connection.**

## OVERVIEW



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- |   |                 |    |                        |
|---|-----------------|----|------------------------|
| 1 | Motor Housing   | 6  | Nozzle Unblocking Tool |
| 2 | Output Control  | 7  | Spare Valves           |
| 3 | Trigger         | 8  | Spare Nozzle           |
| 4 | Spray Basket    | 9  | Viscosity Cup          |
| 5 | Paint Container | 10 | Nozzle Release Wrench  |

Airless spraying reduces the mist associated with compressed air spraying and therefore reduces paint loss.

Your sprayer may be used with various spray mediums, including varnishes, wood preservatives, masonry paints, enamel paints, and oil and water based paints.

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# OPERATING INSTRUCTIONS

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## PREPARATION

To obtain the best results it is important that you prepare the surface to be sprayed and thin the paint to the correct viscosity before spraying.

Always ensure that surfaces to be sprayed are free from dust, dirt and grease. Make sure that you have masked the areas that should not be sprayed, using a good quality masking tape.

The paint or fluid to be sprayed should be thoroughly mixed and free from lumps or other particles. Many substances can be sprayed with your spray gun but always check the manufacturer's recommendations before purchasing your paint. Do not use textured wall paints or coatings as this will block the nozzle.

## THINNING



CAUTION: REMEMBER TO DISCONNECT FROM THE POWER SUPPLY BEFORE FILLING THE PAINT CONTAINER.

Most paints are supplied ready for brush application and will need to be thinned before they are suitable to be sprayed. Follow the manufacturer's advice on thinning the paint when used with a spray gun. The viscosity cup will help you to determine the correct viscosity of paint to be used.

To do this, fill the cup to the brim with the paint and measure the time it takes for the cup to empty back into the can. The table below shows recommended times for different types of material.

Plastic & latex paint	24 - 28 seconds
Water based paint	20 - 25 seconds
Primers	24 - 28 seconds
Varnishes	20 - 25 seconds
Oil based paints	18 - 22 seconds
Enamel paints	18 - 22 seconds
Aluminum paints	22 - 25 seconds
Car underseal	25 - 35 seconds
Wood sealers	28 - 35 seconds
Wood preservatives & stains	No thinning required



If the paint takes longer than the recommended time to empty then further thinning is required. Mix in a small quantity of the appropriate thinner and use the viscosity test until the correct consistency is achieved. Some sprayable materials contain particles and lumps. These materials should be strained before filling the paint container.

## OPERATING THE SPRAY GUN

1. Fill the paint container with the correctly thinned and strained paint and connect the spray gun to the mains supply.
2. Aim the spray gun at a piece of scrap material and operate the trigger switch until paint is spraying.
3. Adjust the output control until the required volume of paint is spraying. Turn the output control in a clockwise direction (B) to reduce the flow and anti-clockwise (A) to increase the flow.
  - Adjustment of the output control will affect the pattern. A poor spray pattern will concentrate the paint in the centre of the spray and give a blotchy finish. A good spray pattern will give even distribution of paint throughout the pattern.

Fig A



## SPRAYING TECHNIQUES

To obtain the best results, keep your spray gun level and parallel to the surface at all times. Keep the nozzle 25 - 30 cm from the surface and spray evenly from side to side or up and down. Do not spray at an angle as this will lead to paint runs on the surface. Use smooth and even strokes.

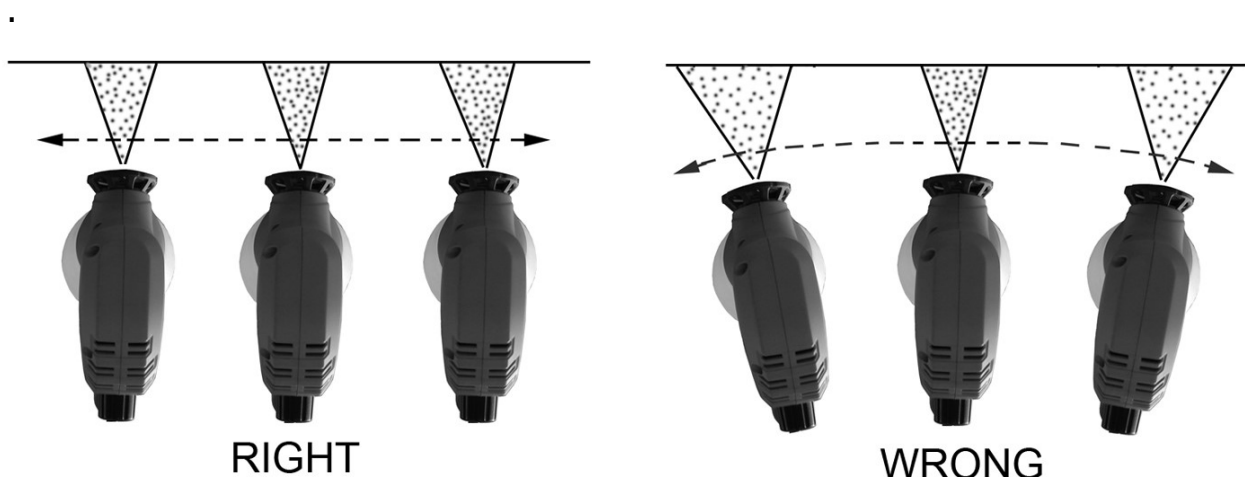


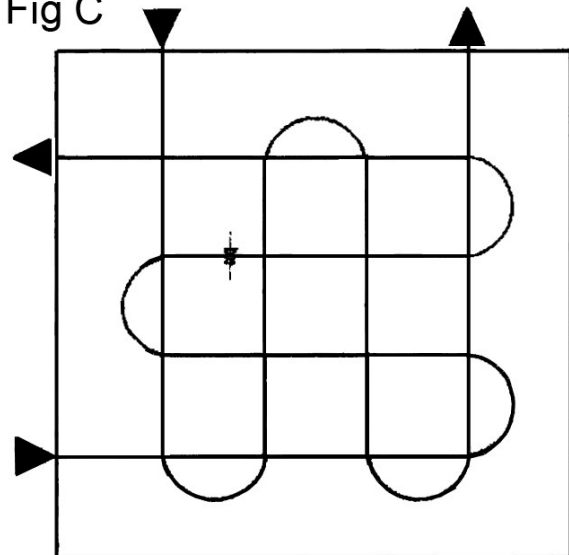
Fig B

When spraying large areas, using a criss-cross pattern as shown in Fig C.

Never start or stop the spray gun while it is aimed at the surface to be sprayed. Evenly control the speed of movement of the spray gun.

- Moving quickly over the surface will give a thin coat and slow movement will give a heavy coat.
- Apply one coat at a time. If a further coat is required, make sure you observe the manufacturers drying time recommendations before applying a second coat.
- When spraying small areas, keep the output control on a low setting. This will avoid using too much paint and prevent overspray.
- Where possible, avoid stopping and starting when spraying an object. This can lead to too much, or not enough paint being applied. Do not tip the spray gun to more than 45°.

Fig C



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## CLEANING AND MAINTENANCE

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### ROUTINE CLEANING



CAUTION: ALWAYS REMEMBER TO DISCONNECT FROM THE MAINS SUPPLY BEFORE CLEANING THE SPRAY GUN OR PAINT CONTAINER.

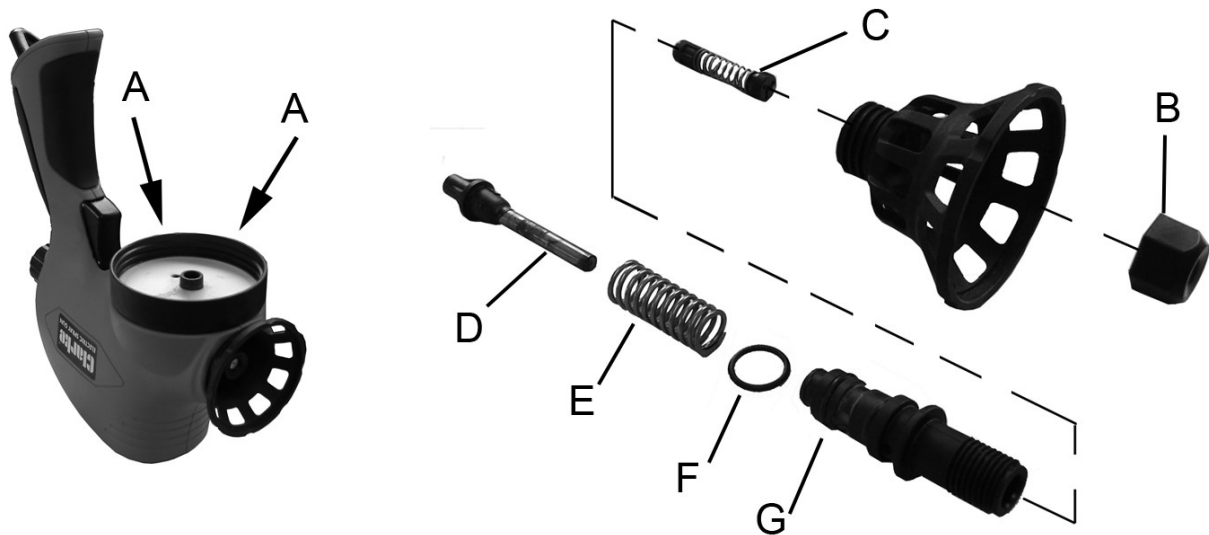
Continuous satisfactory operation depends upon proper care and regular cleaning. It is essential that the spray gun is cleaned thoroughly after every use. Failure to clean it will almost certainly result in blockages and it may not operate when you next come to use it! The guarantee does not cover cleaning a sprayer that has not been properly cleaned by the user. The following action must be taken after every use:

1. Empty any remaining material from the paint container.
2. Clean the paint container thoroughly with the thinner that was used.
3. Pour some thinner into the paint container and spray through the spray gun until only clean thinner is coming out of the nozzle.
4. Thoroughly clean the paint pick up pipe and filter with thinner.
5. Clean the spray basket and nozzle and remove paint that remains.

6. Turn the spray gun upside down and apply a few drops of light oil to the two apertures (A). This will lubricate the piston and cylinder.

## INTERNAL CLEANING

If your spray gun should require extra internal cleaning, it may be necessary to dismantle it. If so, the following action should be taken:



1. Remove the plug from the mains socket.
2. Remove paint container, pick up pipe and filter.
3. Take off the pump assembly.
4. Release the nozzle (B), valve (C), piston rod (D) and spring (E).
5. Clean the O-ring (F), and cylinder (G) and all parts thoroughly with solvent.
6. Apply a few drops of light lubricating oil to the piston, spring and cylinder.
7. Reassemble the spray gun.

## LONG TERM MAINTENANCE

Please be aware that certain parts of this spray gun may wear with long term use, requiring replacement. These include the valve, spray nozzle, piston and spring. The wear on these parts depends on the abrasiveness of the materials being sprayed. More abrasive materials, such as emulsions, will cause these parts to wear much faster.

Worn valves and nozzles will have larger holes and scratches on the internal surfaces. This is likely to cause a poor spray pattern and will eventually require replacing. Replacement valves are available from your dealer or the Clarke International Parts Department.

## FAULTFINDING

Problem	Cause	Solution
Motor hums but does not spray or spray is irregular	Pick-up pipe not in the right position.	Adjust pickup pipe.
	Blocked pickup pipe.	Clean pick-up pipe with thinners.
	Blocked nozzle	Clean nozzle with thinners
	Blocked filter	Clean filter with thinners
	Output control needs adjustment	Adjust output control to suit as described on page 10.
Atomization is poor	Volume adjustment not correct	Adjust the output control
	Paint too thick	Check viscosity of paint
Over painting	Gun not clean or not lubricated, resulting in piston sticking in cylinder	Dismantle the spray gun and clean with thinner.
	Too much paint	Adjust the volume clockwise to reduce spraying. Apply two thin coats of paint.
	Paint too thin	Check viscosity
Motor louder than normal	Gun not clean or not lubricated causing piston to stick in cylinder.	Dismantle the spray gun and clean with thinner.
No spray or sound	No electrical power	Check power supply.
Operating sound not normal	Poor output adjustment	Re-adjust output control
	Not enough paint in container resulting in air being sucked in.	Re-fill with paint.
	Paint not properly diluted or not passing pick-up completely.	Check cleanliness of pick-up pipe and viscosity of paint.
Orange peel or excessive fogging.	Incorrect solvent used.	Use different solvent
	Spray gun too far from surface.	Hold spray gun closer to the surface.
	Paint too thick.	Thin the paint.

# DECLARATIONS OF CONFORMITY



Fitzwilliam Hall, Fitzwilliam Place, Dublin 2

## DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following legislation:

2014/30/EU	Electromagnetic Compatibility Directive
2006/42/EC	Machinery Directive
2011/65/EU	Restriction of Hazardous Substances (RoHS) Directive

The following standards have been applied to the product(s):

EN IEC 61000-3-2:2019+A1, EN 61000-3-3:2013+A1+A2, IEC 62321-7-1:2015, IEC 62321-7-2:2017,  
IEC 62321-3-1:2013, EN 50580:2012+A1, IEC 62321-4:2017, IEC 62321-5:2013, IEC 62321-6:2015,  
EN IEC 55014-1:2021, EN IEC 55014-2:2021, EN 60745-1:2009+A11, IEC 62321-8:2017

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned legislation has been compiled and is available for inspection by the relevant enforcement authorities.

The CE mark was first applied in: 2009

Product Description:	Paint Spray Gun
Model Number(s):	CAS110
Serial/Batch Number:	Refer to product/packaging label
Date of Issue:	04/08/2025

Signed:

J.A. Clarke  
Director

CAS110 CE Clarke DOC 080425

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Hemmall Street, Epping, Essex, CM16 4LG

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IEC 62321-3-1:2013, EN 50580:2012+A1, IEC 62321-4:2017, IEC 62321-5:2013, IEC 62321-6:2015,  
EN IEC 55014-1:2021, EN IEC 55014-2:2021, EN 60745-1:2009+A11, IEC 62321-8:2017

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned legislation has been compiled and is available for inspection by the relevant enforcement authorities.

The UKCA mark was first applied in: 2022

Product Description:	Paint Spray Gun
Model Number(s):	CAS110
Serial/Batch Number:	Refer to product/packaging label
Date of Issue:	04/08/2025

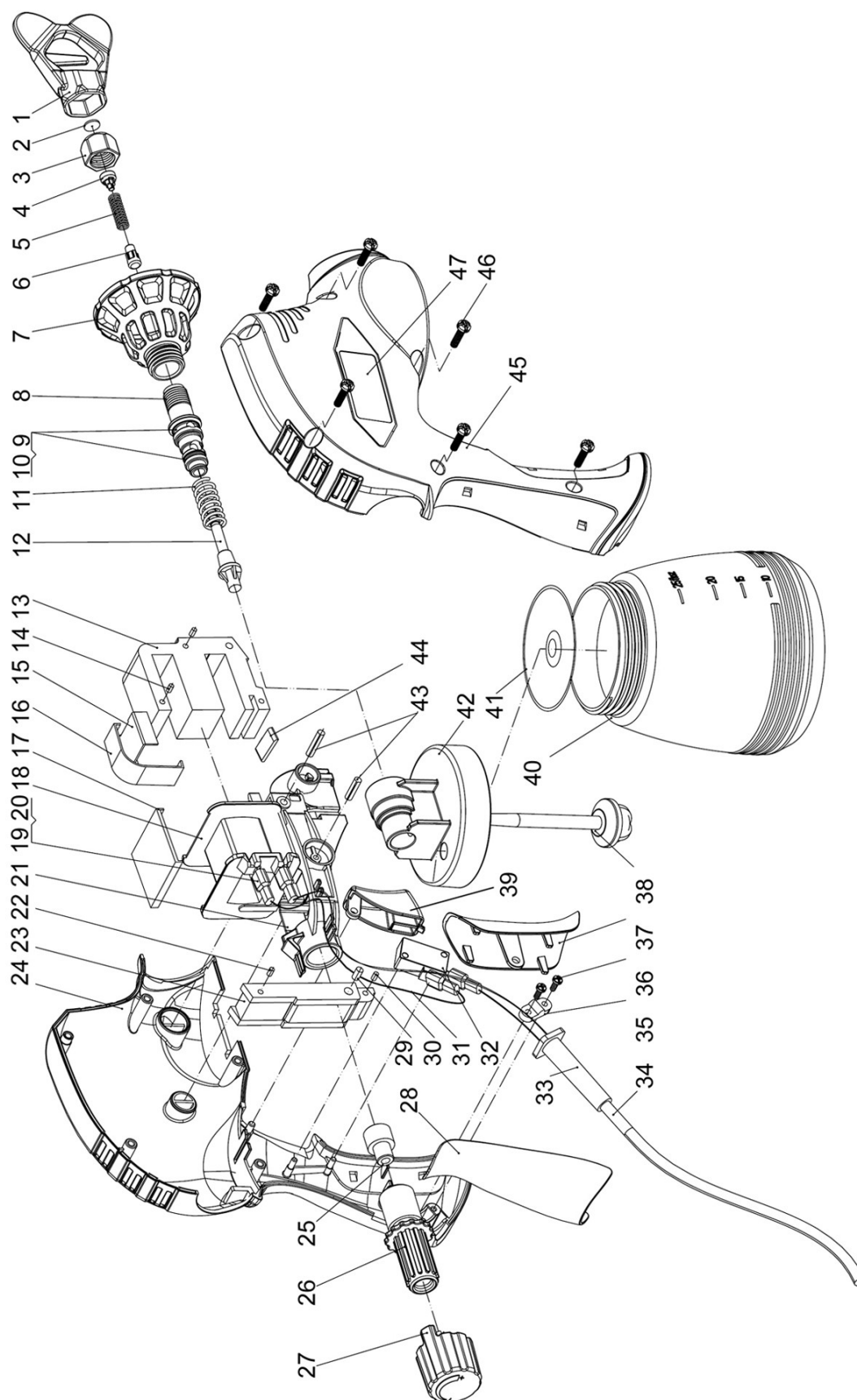
Signed:

J.A. Clarke  
Director

CAS110 UKCA Clarke DOC 080425

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# COMPONENT PARTS



## COMPONENT PARTS

No	DESCRIPTION
1	Spray Nozzle Wrench
2	Nozzle Plate
3	Spray Nozzle
4.	Atomization Head
5	Spring
6	Valve Head
7	Spray Basket
8	Cylinder
9	O-Ring
10	O-Ring
11	Spring
12	Piston Rod
13	Electro-Magnet Outer
14	Screw
15	Clip Seat
16	Leaf Spring
17	Frame Press Plate
18	Inner Coil Assembly
19	Sleeve
20	Switch Plug
21	Pump Frame
22	Friction Pin
23	Electromagnetic Drive
24	Housing (L/H)

No	DESCRIPTION
25	Rubber Head
26	Adjuster Body
27	Adjustment Knob
28	Rear Grip Pad
29	Friction Pin
30	Friction Pin
31	Connecting Wire
32	Switch
33	Cable Sleeve
34	Cable Gland
35	Cable Grip
36	Screw
37	Front Grip Pad
38	Pickup Tube
39	Trigger
40	Paint Container
41	Sealing Washer
42	Container Base
43	Roll Pin
44	Damping Fin
45	Housing (R/H)
46	Screw
47	Label

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